

# AURVTP015 Match direct gloss solid paint colour on vehicles or components

Release: 1

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#### **Modification History**

Release	Comment
Release 1	New unit of competency.

# **Application**

This unit describes the performance outcomes required to match vehicle or component direct gloss solid paint colours using original equipment manufacturer (OEM) paint codes. It involves preparing for the task, selecting and using specialist tools and equipment, identifying paint codes, preparing colour matching test cards, mixing and spraying paint and conducting a visual colour match, and completing workplace processes and documentation.

It applies to those working in the automotive paint refinishing repair industry.

No licensing, legislative, regulatory or certification requirements apply to this unit at the time of publication.

# **Competency Field**

Vehicle Body

#### **Unit Sector**

Technical - Paint

#### **Elements and Performance Criteria**

Elements	Performance Criteria
Elements describe the essential outcomes.	Performance criteria describe the performance needed to demonstrate achievement of the element. Where bold and italicised text is used, further information is detailed in the range of conditions section.
1. Prepare to match solid	1.1 Job requirements are determined from workplace instructions
paint colour	1.2 Colour matching information is accessed and interpreted
	1.3 Vehicle paint specifications are identified from workplace instructions and recorded

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Elements	Performance Criteria
Elements describe the essential outcomes.	Performance criteria describe the performance needed to demonstrate achievement of the element. Where bold and italicised text is used, further information is detailed in the range of conditions section.
	1.4 Paint colour matching <i>materials</i> are selected and inspected for quality     1.5 Hazards associated with the work are identified and risks are managed
	1.6 <i>Paint tools and equipment</i> and personal protective equipment (PPE) are selected and checked for serviceability
	1.7 Work is planned to identify solid colour matching techniques, minimise waste, and prevent damage to vehicle
Mix direct gloss solid paint colours	2.1 Paint mixing system is set up and operated according to manufacturer instruction  2.2 Mixing is carried out according to paint manufacturer specifications, approved <i>colour matching method</i> , and <i>safety and environmental requirements</i> , and without causing damage to vehicle or components
3. Prepare colour test card and perform visual matching	<ul> <li>3.1 Colour matching test cards are prepared and sprayed to enable a visual comparison between matched and original paint</li> <li>3.2 Visual matching is carried out, comparisons are made between matched and original paint, and paint codes are recorded according to workplace procedures, OEM paint codes, and safety and environmental requirements</li> <li>3.3 Paint is remixed for further matching prior to application if first mix does not match original paint</li> </ul>
4. Complete work processes	<ul> <li>4.1 Final inspection is made to ensure work meets workplace expectations and matched paint is presented ready for use</li> <li>4.2 Work area is cleaned, waste and non-recyclable materials are disposed of, and recyclable material is collected and stored</li> <li>4.3 Tools and equipment are checked, reported if faulty, and stored according to workplace procedures</li> <li>4.4 Workplace documentation is processed according to workplace procedures</li> </ul>

## **Foundation Skills**

This section describes those language, literacy, numeracy and employment skills that are essential to performance and are not explicit in the performance criteria.

Skills
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Learning skills to:	locate appropriate sources of information efficiently.
Writing skills to:	legibly and accurately fill out workplace documentation.
Oral communication skills to:	<ul><li>clarify instructions and procedures</li><li>clearly report quality issues and job outcomes.</li></ul>
Numeracy skills to:	<ul> <li>interpret OEM paint codes and formulas</li> <li>set and use paint mixing system</li> <li>set painting equipment air pressure</li> <li>use basic mathematical operations, including addition, subtraction, multiplication and division to, determine ratios and calculate quantities of paint and materials.</li> </ul>
Planning and organising skills to:	plan own work requirements and prioritise actions to achieve required outcomes and ensure tasks are completed within workplace timeframes.
Technology skills to:	<ul> <li>use specialist colour matching tools</li> <li>use computerised colour matching system and equipment.</li> </ul>

# **Range of Conditions**

This section specifies work environments and conditions that may affect performance. Essential operating conditions that may be present (depending on the work situation, needs of the candidate, accessibility of the item, and local industry and regional contexts) are included. Bold italicised wording, if used in the performance criteria, is detailed below.

Colour matching	OEM paint codes
<i>information</i> must include:	• paint technical data sheets (TDS)
	• paint safety data sheets (SDS)
	• workplace procedures.
<i>Materials</i> must include:	direct gloss two-pack enamels
	• paint hardeners
	• paint reducers
	• cleaning materials.
Paint tools and equipment	tinting system
must include:	<ul> <li>paint measuring scales</li> </ul>
	• paint strainers
	• spray guns
	approved spray area
	<ul> <li>polishing and cleaning equipment</li> </ul>
	<ul> <li>metal or cardboard colour matching test cards.</li> </ul>
Colour matching methods	using paint codes when matching

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must include:	spraying techniques
	drying procedures
	paint mixing methods
	paint thinning methods
	appropriate light sources.
Safety and environmental requirements must include:	work health and safety (WHS) and occupational health and safety (OHS) requirements, including procedures for:
1	selecting and using PPE
	<ul> <li>using TDS and SDS for paint materials</li> </ul>
	<ul> <li>handling and storing paint materials</li> </ul>
	using tools and equipment
	using approved drying area
	• environmental requirements, including procedures for trapping, storing and disposing of waste materials.

# **Unit Mapping Information**

Equivalent to AURVTP3015 Apply solid colour matching techniques

## Links

 $\label{lem:companion} \begin{tabular}{ll} Companion Volume implementation guides are found in VETNet - $$\underline{$https://vetnet.education.gov.au/Pages/TrainingDocs.aspx?q=b4278d82-d487-4070-a8c4-7804}$$\underline{$5ec695b1}$$$ 

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